

# GPR UP MUFFLER (STAINLESS)

CODE : 548-1432100







APPLICATION : GROM (JC61)

• Read and understand the instruction before installing.

## ATTENTIONS (MUST READ)

- We are not responsible for damages and accidents caused by assembling mistake and improper setting.
  - GPR UP MUFFLER is designed and made exclusive for GROM, do not use on other models.
  - Please have a mechanic assemble for setting.
- Ask a specialist at specialty shop if you do not understand the role of the surrounding parts.
- Refer to the manufacturer HONDA service manual for each vehicle when installing
  - Bolts and nuts may get loosen by engine vibration.

Please check and make sure each part of bolts and nuts are not loose before running.

	This instruction is for person who has knowledge for motorcycle maintenance. If you do not, do not try to install, but ask for mechanic.		Cylinder, crankcase, exhaust pipe etc. are extremely hot during and after operation. Do not touch before they are cool enough.		<b>FLAMMABLES</b> Inflammable gasoline is used during operation. Using flammable things such as smoking is strictly prohibited.
	Do not modify the way which is not listed or it will cause damage and trouble.		Be careful not to get burned as GPR UP MUFFLER shape is different from stock.		Please contact a mechanic nearby immediately when you find something unusual.

### How to care mufflers

Kitaco GPR UP MUFFLER is made from STAINLESS, which is tarnishable for years on the surface especially exhaust pipe, which is not defect, but normal. Please use exclusive chemical agent to remove the burn.

• If engine turns on with oil and dirt on the pipe, the dirty part gets different burn.

Make sure to clean the oil and dirt before engine starts.

### How to care

• Kitaco GPR UP MUFFLER is made from stainless steel, but it gets rusted (oxidized) on the surface, due to high temperature heat of exhaust gas.

It can be delayed, by using heat-resisting silicone wax on the surface.

• Do not leave the muffler wet, which causes blem and rust.

### PACKING LIST (REFER TO ILLUSTRATION NEXT)

No	NAME	CODE	QTY	REFERENCE
1	UP MUFFLER (SUS)	-	× 1	
2	FRAME STAY	-	× 1	
3	SILENCER STAY	-	× 1	
4	COLLAR	φ 8 × φ 20 × 30	0900-093-00060	× 1
5	SILENCER BAND	Φ 110	0900-995-10110	× 2
	SILENCER BAND RUBBER	110/2.5T	-	× 2
6	FLANGE CAP BOLT (SUS)	M8 × 25	080-0563025	× 2
7	FLANGE CAP BOLT (SUS)	M8 × 60	080-0563060	× 1
8	FLANGE LOCK NUT	8mm	001-0550008	× 1
9	SPRING (SUS)	8 × 57mm	542-9998000	× 3
10	SPACER COLLAR	Φ 8.2 × Φ 18 × 5	0900-093-00014	× 2
11	HEAT GUARD STAY	-	-	× 1
12	CLIP NUT	6mm	0900-059-00006	× 1
-	LIQUID GASKET	(KC-027)	0900-969-00010	× 1

### OPTION PARTS (SOLD SEPARATELY)

OP1	MUFFLER GASKET	(XH-06)	963-1000006	(× 2)
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3-8-13 NAGATA  
HIGASHI-OSAKA,  
OSAKA, 577-0015.

## HOW TO INSTALL (Refer to HONDA SERVICE MANUAL)

※ Exchange to new parts if "reuse" parts has scratches, blem and wear.

• Install small parts that come with muffler together with muffler temporarily.

※ Face on liquid gasket between silencer and exhaust pipe.

Do not start engine before it is completely dry (about 1 hour)

※ The recommended tightening order is as follows.

1) Install FRAME STAY②, COLLAR④, SILENCER STAY③ to frame side.

2) Tighten muffler with SILENCER① inserted. (Put liquid gasket on).

※ Put "JMCA" plate upper side of silencer.

3) Put SILENCER① through SILENCER BAND RUBBER, tighten temporarily to HEAD GUARD STAY⑩ & SILENCER STAY③

(It is easier to adjust the place of silencer when putting on penetrative anti-rust agent inside the SILENCER RUBBER BAND)

• Tighten with specified torque and make sure the exhaust gas does not leak before running.

